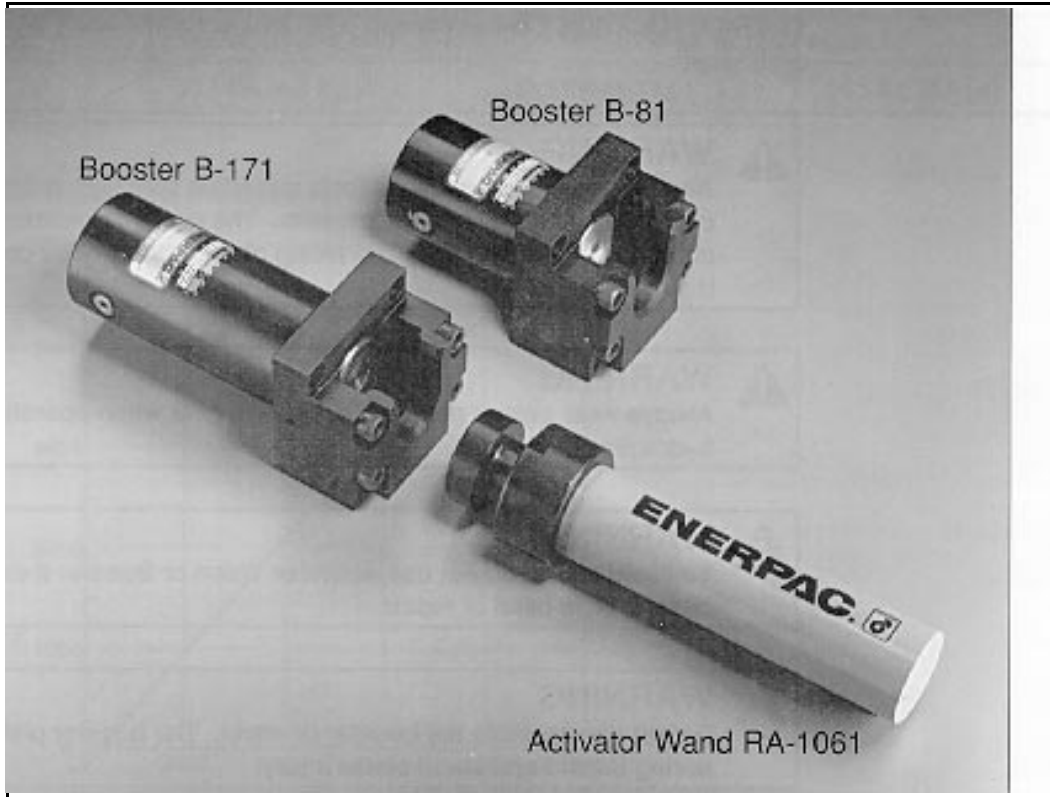


IMPORTANT RECEIVING INSTRUCTIONS

Visually inspect all components for shipping damage. If any shipping damage is found, notify carrier at once. Shipping damage is NOT covered by warranty. The carrier is responsible for all repair or replacement cost resulting from damage during shipment.



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DESCRIPTION

The Wand and Booster system is primarily for use in flexible machining centers in which the power source does not remain connected to the fixture. This system is ideal for simple applications with relatively low fluid capacities. The energy transfer in the system is mechanical, making it highly tolerant of contaminants. In addition, the fixture and the hydraulic power supply systems are not coupled by hydraulic quick disconnects, isolating the hydraulic fluid from external contamination.

SAFETY INFORMATION

To avoid personal injury or property damage during the system operation, read and follow all CAUTIONS, WARNINGS, and INSTRUCTIONS included with, or attached to, each product. ENERPAC CANNOT BE RESPONSIBLE FOR DAMAGE OR INJURY RESULTING FROM UNSAFE USE OF PRODUCT, LACK OF MAINTENANCE, OR INCORRECT PRODUCT AND/OR SYSTEM APPLICATION. Contact Enerpac when in doubt about safety precautions or applications.



WARNING

Always check product limitations regarding pressure ratings, load capacities, and set-up requirements. The system operating pressure must not exceed the pressure rating of the lowest-rated component in the system.



WARNING

Always wear proper personal protective gear when operating hydraulic equipment.



WARNING

To avoid injury, do not use Activator Wand or Booster if damaged, altered, or in need of repair.



WARNING

Do not disassemble the booster or wand. The booster piston is spring loaded and could cause injury.



CAUTION

Keep fixture, booster, and wand clear of chips. The accumulation of chips will obstruct flow through the Booster flange.

SPECIFICATIONS

Model	Wand RA-1061	Booster B-81	Booster B-171
Temperature Range	41° - 140°F [5° - 60°C]	41° - 140°F [5° - 60°C]	
Viscosity Range	150 - 165 S.U.S. [15 - 250 cSt]	150 - 165 S.U.S. [15 - 250 cSt]	
Oil Capacity (Cylinder)	9.91 cu. in. [162,4 cu.cm.]	8.12 cu. in. [133,0 cu.cm.]	17.11 cu. in. [280,4 cu. cm.]
Pressure	Max. 10,000 psi [690 BAR] Min. 300 psi [21 BAR]	Max. 5,000 psi [345 bar]	
Stroke	4.44 in. [112,8 mm.]	2.04 in. [51,8 mm.]	4.30 in. [109,2 mm]
Effective Area	2.23 sq. in. [14,4 sq.cm.]	3.98 sq. in. [25,7 sq. cm.]	
Weight	10.5 lbs. [4,8 Kg.]	12.5 lbs. [5,7 kg.]	14.5 lbs. [6,6 kg]

Activator Wand Input Pressure vs. Booster Output Pressure

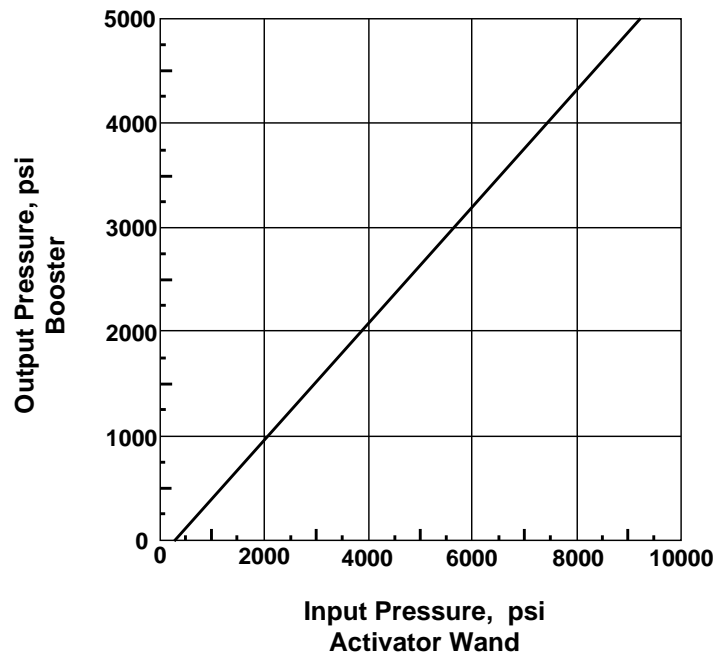


Figure 1

NOTE: Booster output flow rate will be approximately twice the flow rate of the power source used to pressurize the activator wand. Do not exceed the maximum flow rate of the lowest rated component in the system.

INSTALLATION

Figure 2 below shows a typical set-up for a single-acting swing cylinder system. Figure 3 is a hydraulic schematic of the system.

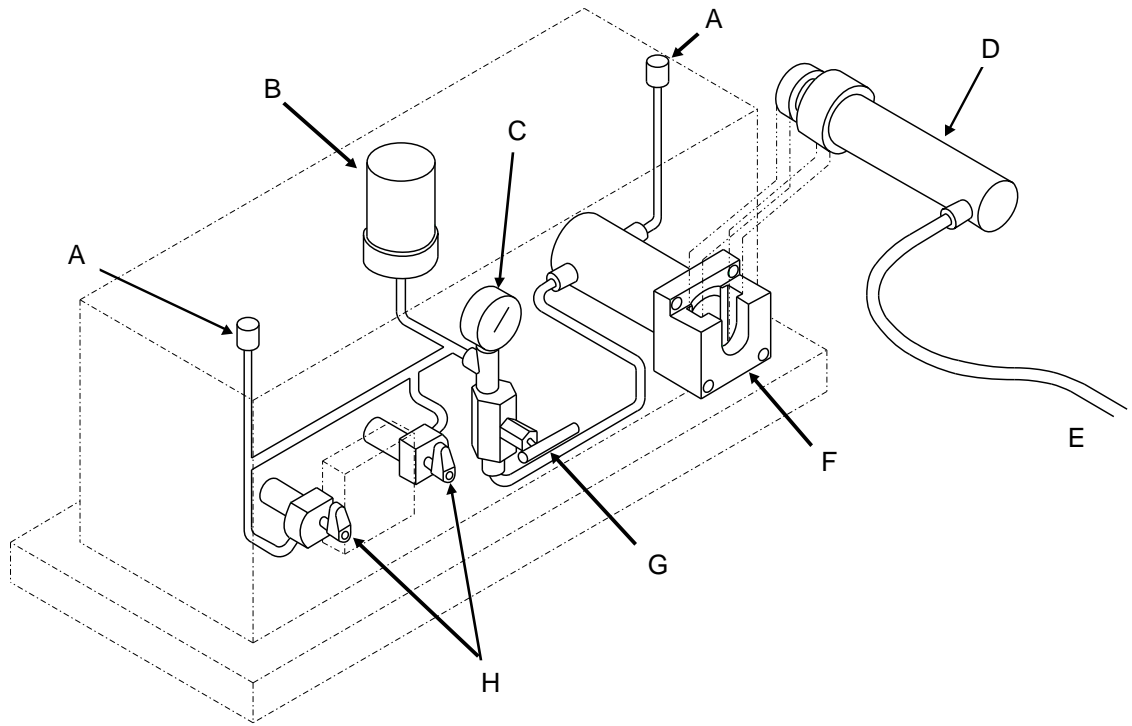


Figure 2

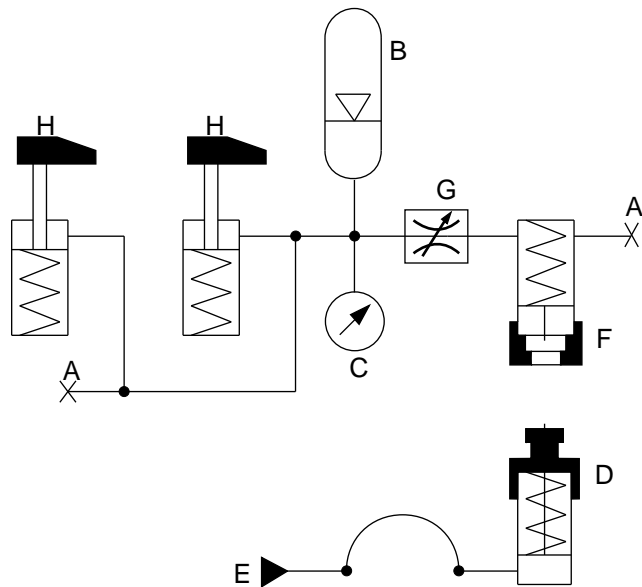


Figure 3

Figures 2 and 3			
Item	Description	Item	Description
A	Bleeder Valve	E	To Power Source
B	Hydraulic Accumulator	F	Booster
C	Pressure Gauge	G	Shut-off Valve
D	Activator Wand	H	Swing Cylinders

INSTALLATION

continued

System Set-up

Use two bleeder valves, one at each end of the circuit.

Maximize tubing size. Tubing with a diameter of .375 inches [0,95 cm] is preferred. If necessary, more than one connection to the booster may be used. Booster connections are #4 SAE and are located on both sides and at the rear of the booster.

Connect the power source to the Activator Wand $\frac{3}{8}$ NPTF port, located on the side of the wand. Use $1\frac{1}{2}$ wraps of teflon tape on NPTF fittings, leaving the first complete thread free of tape to ensure that pieces of tape do not break off and enter the system, causing damage.



CAUTION

Size the hydraulic circuit to 90% or less of the booster capacity to ensure proper operation.

NOTE: Customers interested in double-acting or other applications should contact Enerpac Technical Services.

Mounting

Mount the booster on a readily accessible face of the fixture, with the flange exposed externally and the pressure cylinder recessed. Select a location which will minimize the build-up of metal chips.

Use two $\frac{3}{8}$ -16 UNC x 1.25 in. and two $\frac{3}{8}$ -16 UNC x 3.00 in. steel socket head capscrews. See Figure 4 for mounting dimensions.

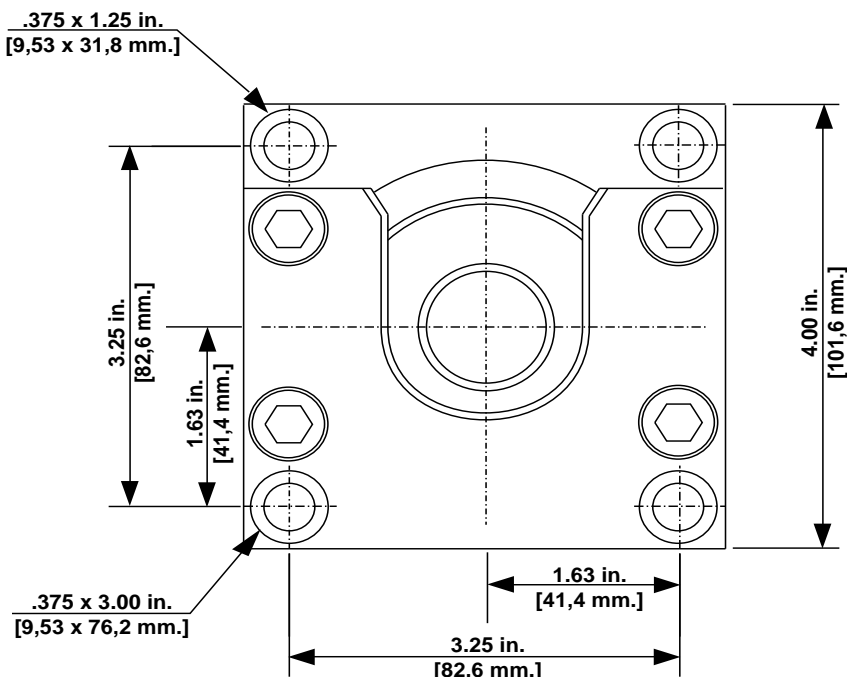


Figure 4

Adding Hydraulic Fluid

1. Connect a pump to one bleeder valve connection.
2. Open the other bleeder valve.
3. Pump hydraulic fluid into the system until it drains out of the bleeder valve. The system pressure gauge should remain at 0 psi while fluid is being added.
4. Disconnect the pump from the circuit and close the bleeder valves.

Bleeding the Circuit

1. Make sure bleeder valves are closed.
2. Energize the fixture several times, using the activator wand at low pressure (1,000 psi).
3. With the fixture energized, slightly open the bleeder valves to release any trapped air.
4. Close bleeder valves.
5. Add hydraulic fluid if necessary.
6. Remove air from the wand by fully extending the plunger. Then position the wand lower than its power source with the plunger facing down and allow it to retract.
7. Repeat until the motion of the plunger is smooth.

OPERATION

Load Cycle

1. Load the workpieces into the fixture.
2. Make sure that the manual shut-off valve is open.
3. Put the activator wand into the booster.
4. Pressurize the activator wand.



CAUTION

Make certain that the wand is fully seated in the booster/receiver base before pressurization or the activator wand or booster may be damaged.

5. Visually check the clamped workpiece and the system pressure.



WARNING

Keep hands away from booster during pressurization.

6. Close the manual shut-off valve.
7. Depressurize the activator wand.

Unload Cycle

1. Open the manual shut-off valve.
2. Unload the workpiece.

TROUBLESHOOTING

The following information is intended as an aid in determining if a problem exists. Do not disassemble the booster or wand. For repair service, contact the Authorized Enerpac Service Center in your area.

Problem	Possible Cause	Solution
1) Fixture hydraulic circuit fails to attain desired pressure	<p>A. Low activator wand pressure</p> <p>B. Air trapped in the fixture circuit</p> <p>C. Low hydraulic fluid level in fixture circuit</p> <p>D. Booster hydraulic capacity is insufficient</p> <p>E. Manual shut-off valve is closed.</p> <p>F. Fixture circuit has a leak</p>	<p>Increase activator wand pressure</p> <p>Bleed air from the circuit, following the instructions on page 6</p> <p>Add oil to the circuit, following the instructions on page 6</p> <p>Re-evaluate the system</p> <p>Open manual shut-off valve</p> <p>Check that all connections are tight.</p>
2) Fixture clamps do not achieve full stroke	<p>A. Air trapped in fixture circuit</p> <p>B. Low hydraulic fluid level in fixture circuit</p> <p>C. Booster hydraulic capacity is insufficient</p>	<p>Bleed air from the circuit, following the instructions on page 6</p> <p>Add oil to the circuit, following the instructions on page 6</p> <p>Re-evaluate the system</p>
3) Fixture clamps unclamp too slowly	<p>A. Hydraulic tubing size is too small</p> <p>B. Manual shut-off valve is too restrictive</p> <p>C. Air trapped in the fixture circuit</p> <p>D. Failed booster return spring</p>	<p>Use larger-sized tubing</p> <p>Use a less restrictive manual shut-off valve</p> <p>Bleed air from the circuit, following the instructions on page 6</p> <p>Have booster serviced by a qualified hydraulic technician</p>
4) Fixture clamps do not unclamp fully	<p>A. Air trapped in the fixture circuit</p> <p>B. Too much fluid in the hydraulic circuit</p> <p>C. Failed booster return spring</p> <p>D. Manual shut-off valve is closed</p>	<p>Bleed air from the circuit, following the instructions on page 6</p> <p>Remove excess oil from the system</p> <p>Have booster serviced by a qualified hydraulic technician</p> <p>Open manual shut-off valve</p>
5) Activator wand retracts slowly	<p>A. Flow restriction in activator wand circuit</p> <p>B. Failed activator wand spring</p>	<p>Check that all connections are tight</p> <p>Have activator wand serviced by a qualified hydraulic technician</p>

MAINTENANCE



CAUTION

Keep fixture, wand, and booster free of chips. Use wash station to aid in clearing chips.

To keep the system functioning properly, periodically:

1. Re-tighten mounting bolts.
2. Bleed air from the system and refill with Enerpac hydraulic fluid.

Australia

Enerpac
Block V, Unit 3
Regents Park Estate
391 Park Road
Regents Park NSW 2143
Tel: (61) (2) 743-8988
Fax: (61) (2) 743-8648

Canada

Enerpac
13000 West Silver Spring Drive
Butler, Wisconsin 53007, USA
Tel: (800) 426-4129 User
Tel: (800) 426-2284 Distributor
Fax: (414) 781-1049

APRUSS

Enerpac
Applied Power Moscow
Leninsky Prospekt 95A
117313 Moscow
Tel: (95) 9565090
Fax: (95) 9362005

Eastern Europe and Other European Countries, Middle East and Africa

Enerpac
47, avenue Blanc
P.O. Box 67, CH-1211
Geneva 21, Switzerland
Tel: (41) 22-731 94 05
Telex: 22-41 2843
Fax: (41) 22-731 12 15

Far East

Enerpac
47 Jalan Pemimpin
#01-02 & 01-03
Sin Cheong Building
Singapore 2057
Thomson Road P.O. Box 114
Singapore 9157
Tel: (65) 2581677
Telex: RS24882 APOWR
Fax: (65) 2582847

France

Enerpac
B.P. 200
Parc d'Activités du Moulin
de Massy
91882 Massy Cedex, France
Tel: (33) 1-69 20 70 70
Telex: 600 951
Fax: (33) 1-69 20 37 50

Germany

Enerpac
Mündelheimer Weg 51
P.O. Box 300 113
D-40401 Düsseldorf 30
Tel: (49) (221) 41707-0
Telex: 8582790
Fax: (49) (211) 4170740

Italy

Enerpac
Via Canova, 4
20094 Corsico
Milano, Italy
Tel: 39-2-4582741
Telex: 352337
Fax: 39-2-48601288

Japan

Enerpac
10-17 Sasame
Kita-cho, Toda-Shi
Saitama 335,
Japan
Tel: 81-0484-22-2251
(Administration)
0484-21-2311 (Sales)
Telex: J26275
Fax: 82-0484-22-0596

Latin America and Caribbean

Enerpac
13000 West Silver Spring Drive
Butler, Wisconsin 53007
Tel: (414) 781-6600 ext. 263
Fax: (414) 781-5561

Mexico

Enerpac
Blvd. Gral. Felipe Angeles 1604
P.O. Box 362
Pachuca. Hidalgo 42080
Mexico
Tel: (52) 771 3-3700 or
Telex: 17 55 15
Fax: (52) 771 3-1196 or
(52) 771 8-3800

Netherlands, Belgium, Luxemburg

Enerpac
Storkstraat 25/P.O. Box 269
NL-3900 AG Veenendaal
Holland
Tel: (31) 8385 35911
Fax: (31) 8385 25613/26645

South Korea

Enerpac
163-12, Dodang-Dong
Choong-Ku,
Buchun-Shi, Kyunggi-Do
Republic of Korea
Tel: (82) (32) 6560836/7
Fax: (82) (32) 6563002

Spain

Enerpac
Calle de La Imprenta, 5
Poligono Industrial
28100 Alcobendas, Madrid
Spain
Tel: (34) 1-6611125
Fax: (34) 1-6614789

United Kingdom

Enerpac
Leacon Road
Ashford, Kent
TN23 2TU
England
Tel: 4-4233-639871
Telex: 966 450
Fax: 4-4233-643923

United States

Enerpac
13000 West Silver Spring Drive
Butler, Wisconsin 53007, USA
Tel: (414) 781-6600
1-800-433-2766 (End User)
1-800-558-0530 (Distributor)
Fax: (414) 781-1049



All Enerpac products are guaranteed against defects in workmanship and materials for as long as you own them. Under this guarantee, free repair or replacement will be made to your satisfaction.

For prompt service, contact your Authorized Enerpac Service Center or call toll free:

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